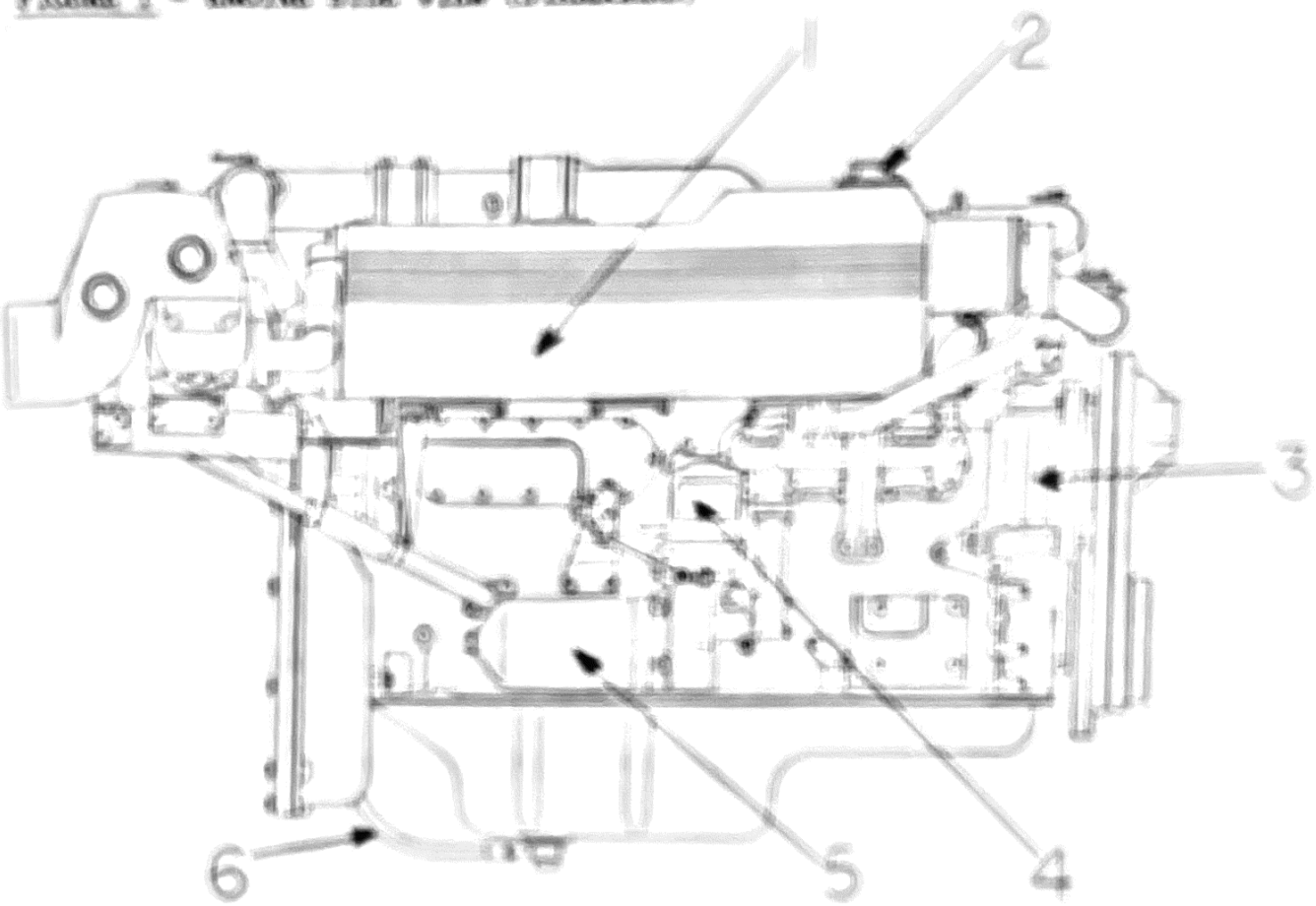
**FIGURE 1 - ENGINE SIDE VIEW (FORWARD)**




1 = Heat Exchanger
2 = Coolant Filler Cap
3 = Alternator
4 = Centrifugal Oil Filter
5 = Full-Flow Oil Filter
6 = Oil Drain Tube

**FIGURE 2 - OIL DIPSTICK**

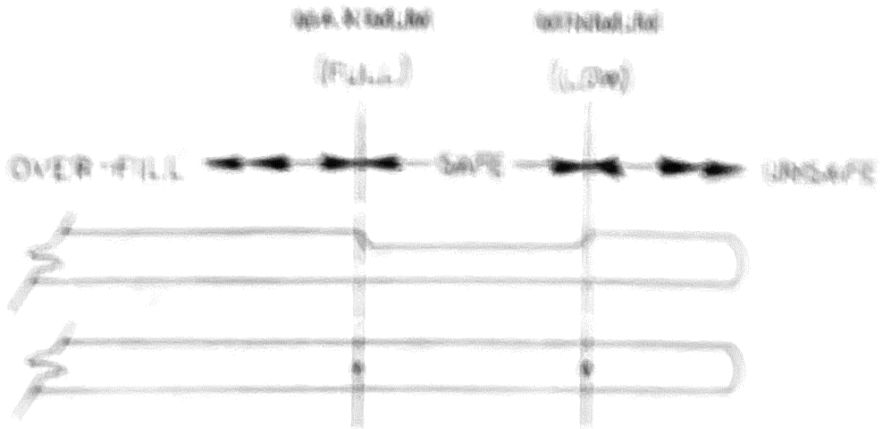
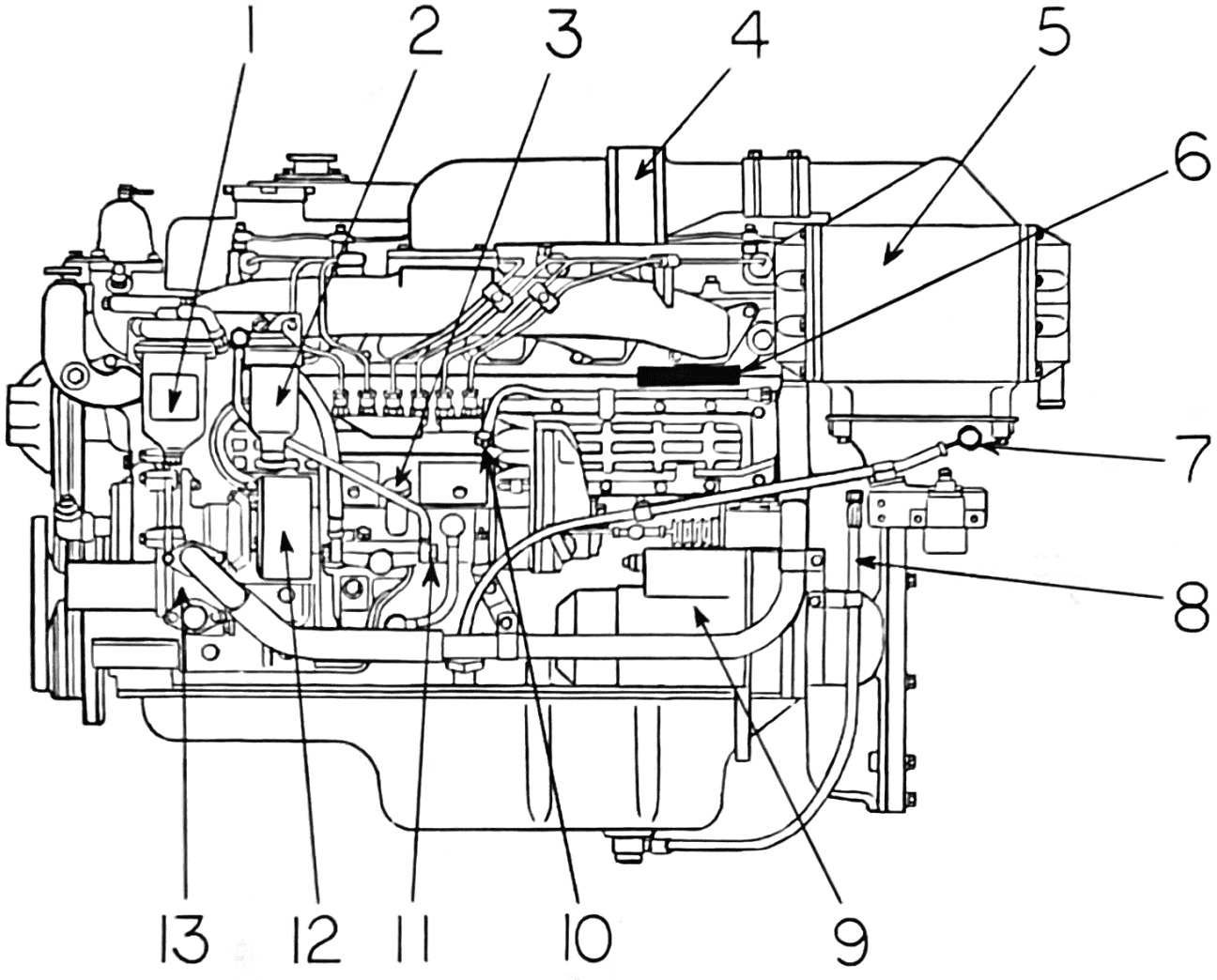
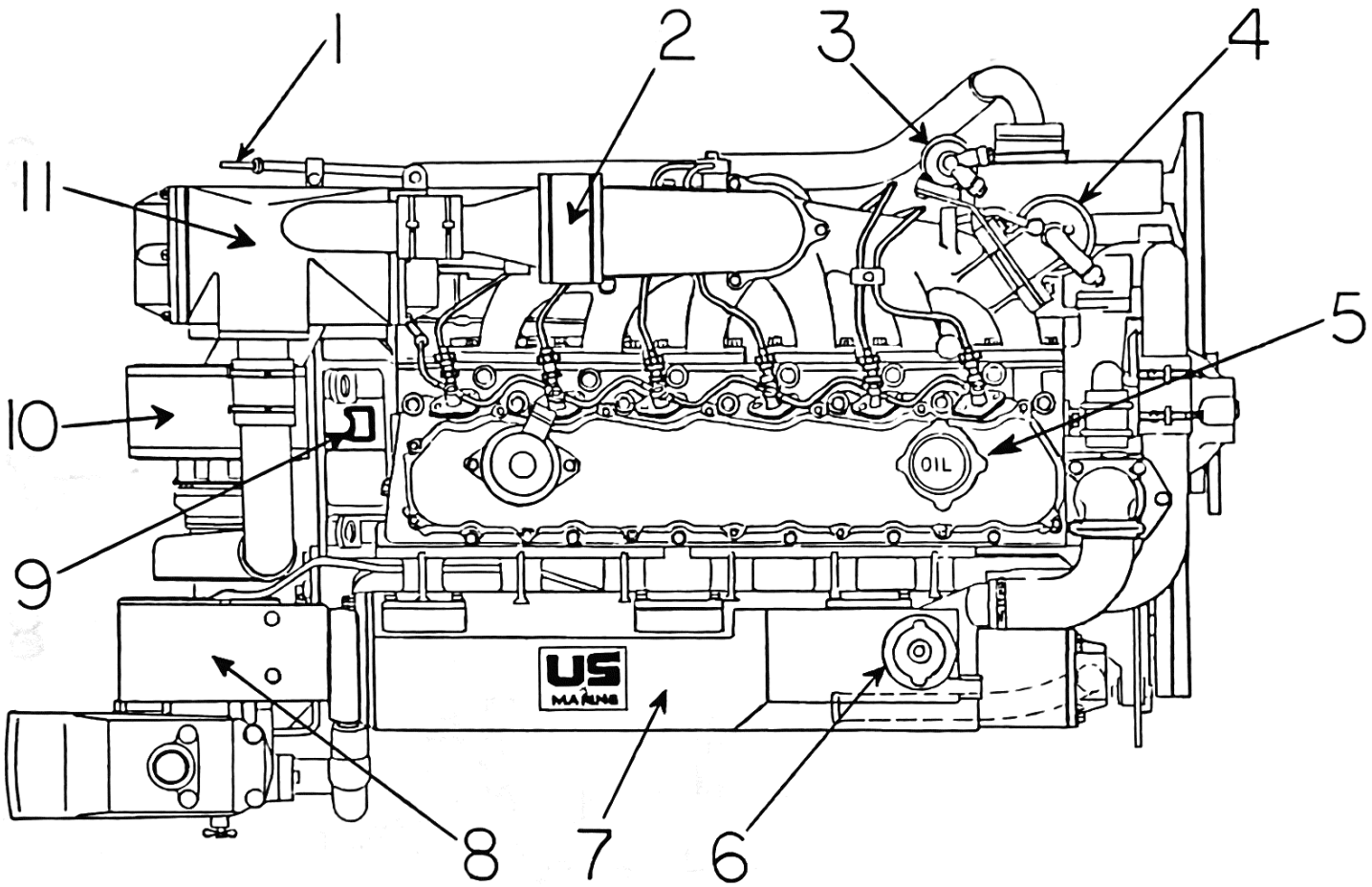


FIGURE 3 - ENGINE SIDE VIEW (PORT)



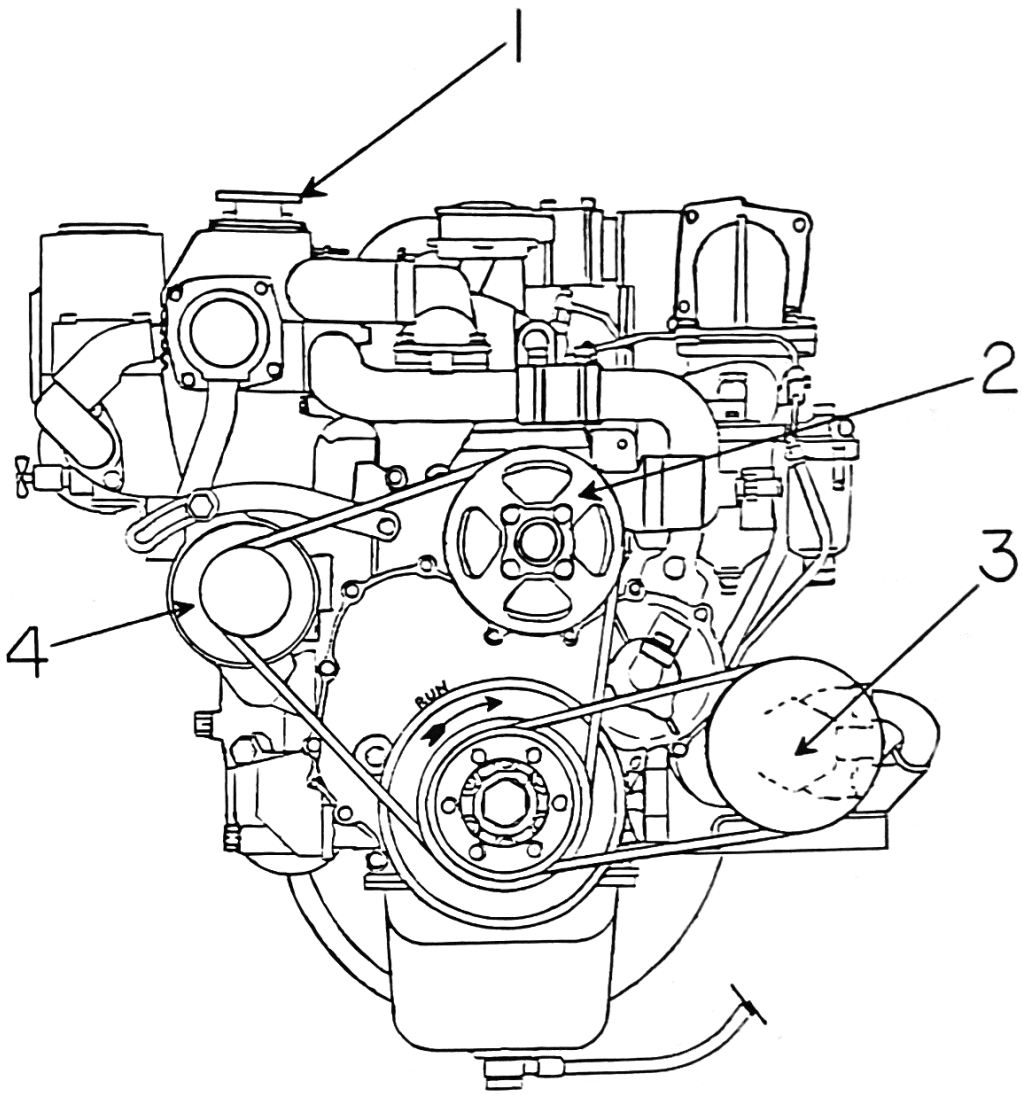

1 - Secondary Fuel Filter
2 - Secondary Water Separator
3 - Priming Pump
4 - Air Preheater
5 - Intercooler
6 - Serial Number
7 - Oil Dipstick
8 - Oil Drain Tube
9 - Starter Motor
10 - Return Line Check Valve
11 - Feed Pump Strainer
12 - Timer Housing
13 - Seawater Pump

**FIGURE 4 - ENGINE TOP VIEW**




1 - Oil Dipstick
2 - Air Preheater
3 - Secondary Water Separator
4 - Secondary Fuel Filter
5 - Oil Filler Cap
6 - Coolant Filler Cap
7 - Heat Exchanger
8 - Turbocharger (under shroud)
9 - Timing Port
10 - Air Filter
11 - Intercooler

FIGURE 5 - ENGINE FRONT VIEW




1 - Coolant Filler Cap
2 - Coolant Pump (behind pulley)
3 - Seawater Pump (behind pulley)
4 - Alternator

FIGURE 6 - SECONDARY FUEL FILTER

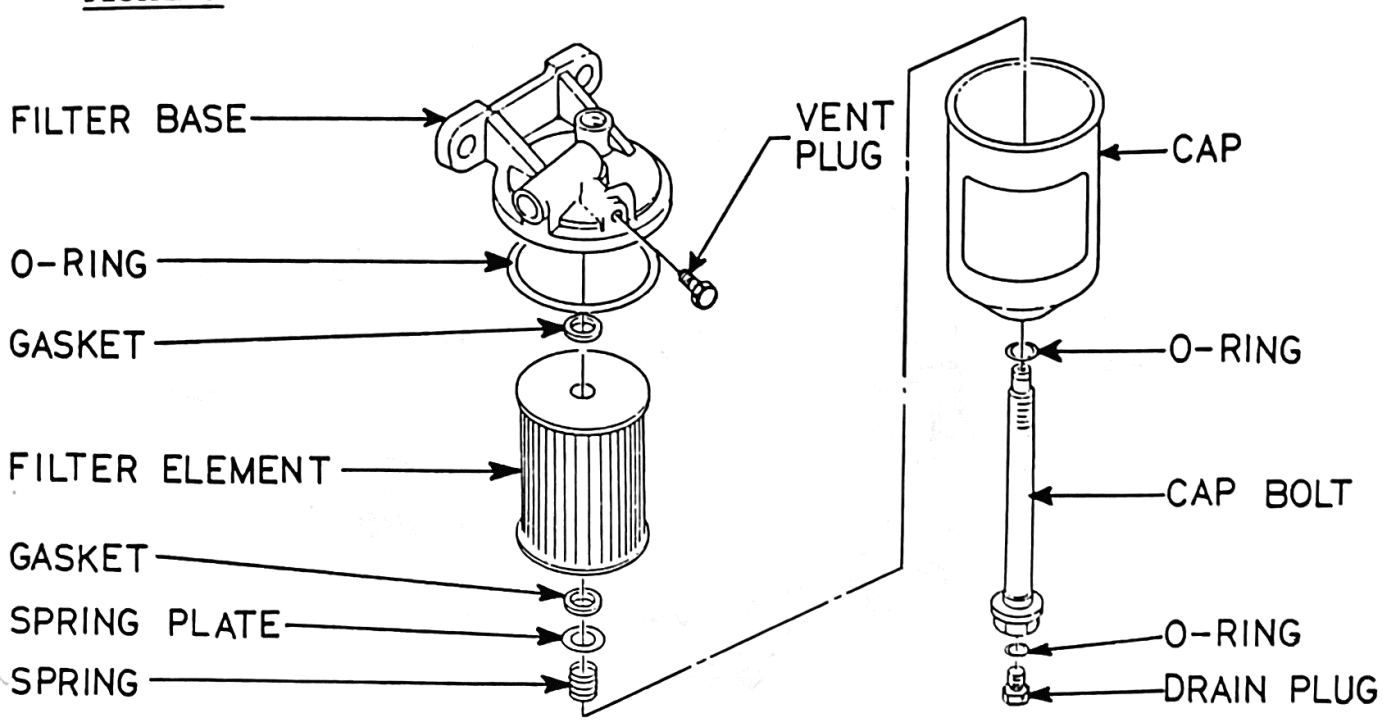



FIGURE 7 - SECONDARY WATER SEPARATOR

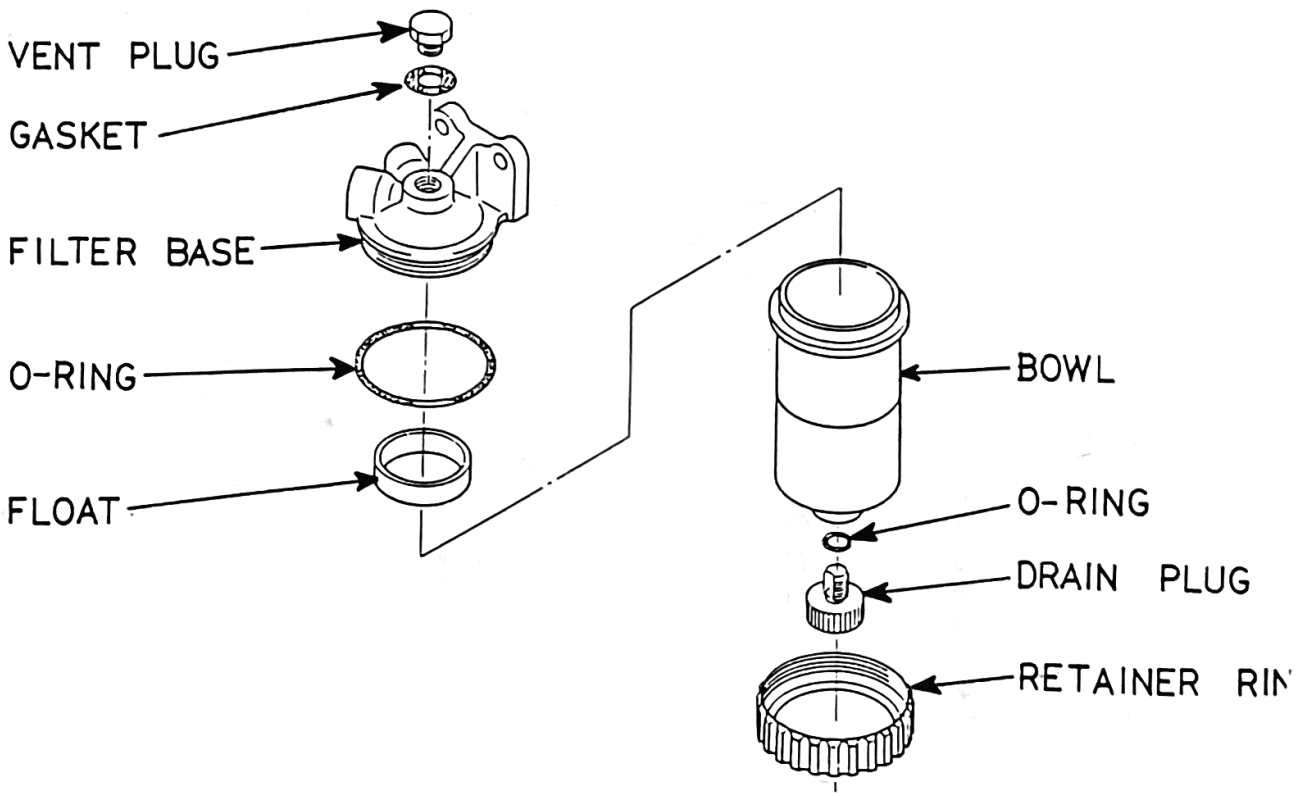


FIGURE 8 - OIL FILTERS

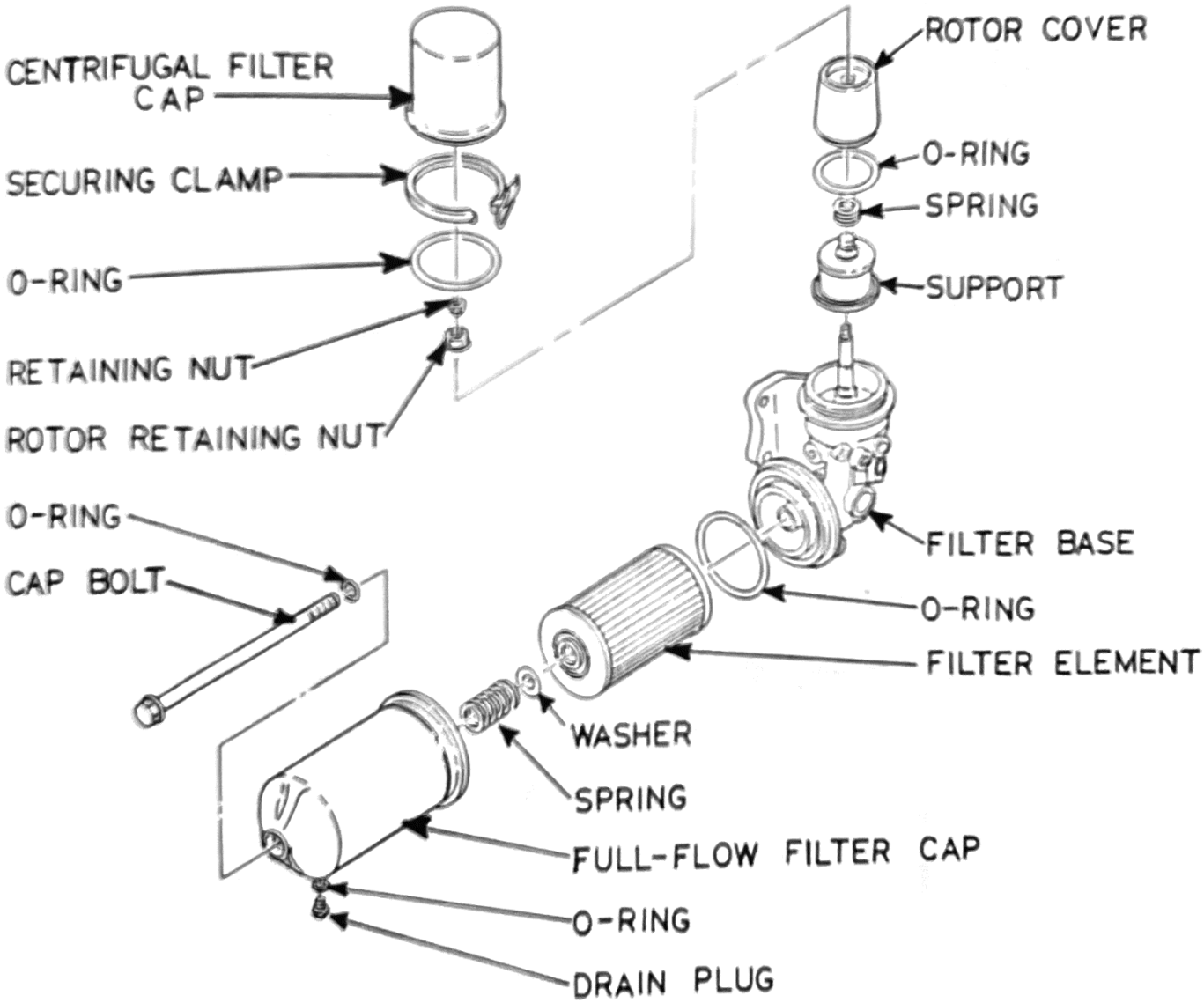


FIGURE 9 - CYLINDER HEAD BOLT TIGHTENING SEQUENCE

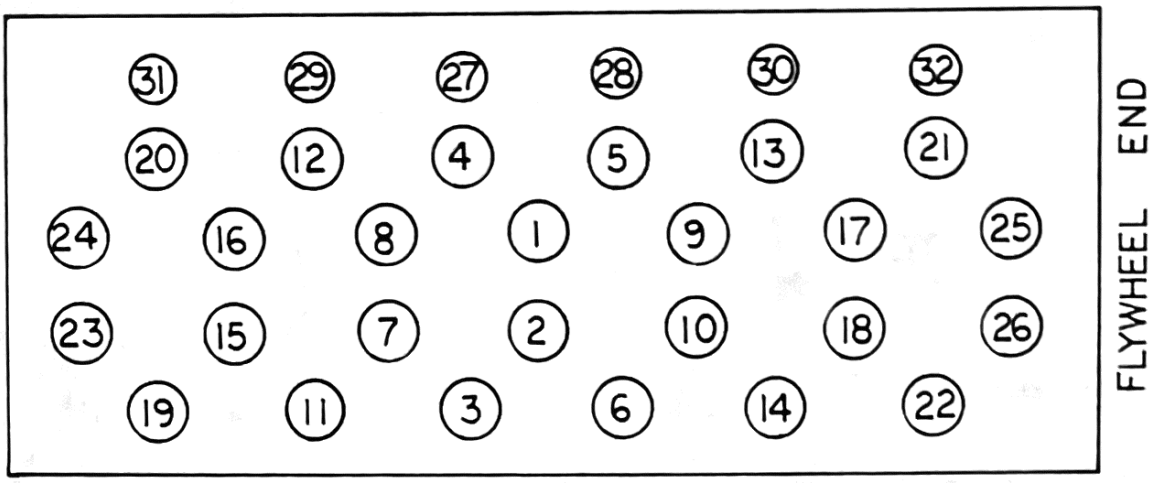



FIGURE 10 - PRIMARY FUEL FILTER/WATER SEPARATOR

